



**Bell Flavors & Fragrances GmbH**

Schimmelstrasse 1  
04205 Leipzig / Germany

Tel.: +49.341.9451.0  
Fax: +49.341.9411.669  
E-Mail: info@bell-europe.com

Commerzbank AG, Leipzig  
IBAN: DE27 8608 0000 0188 1164 00  
BIC: DRESDEFF860

Register No: 8114  
Local Court: Leipzig  
VAT No: DE 811467005

Management  
Raymond J. Heinz  
Holger Wetzler  
www.bell-europe.com

## **Environmental Policy of Bell Flavors & Fragrances GmbH**

Bell Flavors & Fragrances is a leading manufacturer of flavours, fragrances, botanical extracts and aroma chemicals for the food and beverage, home care and cosmetics industries.

The company is committed to sustainability and environmentally friendly practices, as outlined in its environmental policy.

As a manufacturing company in the fragrance and flavour industry, Bell is dedicated to safeguarding the environment and investigating methods to enhance sustainability.

### **Principles of our environmental policy**

Compliance with European and national environmental regulations is the basis of our environmental protection activities. In addition, Bell is dedicated to upholding the principles of the IFRA/IOFI Sustainability Charter, which encompasses responsible procurement, product safety, employee well-being, transparent communication and environmental protection.

### **Incorporation into the company**

At Bell, we consider our environmental policy to be a fundamental aspect of our integrated management system, which supervised by our management team. Our system is designed to encourage environmental protection by providing regular training to all employees, ensuring that everyone is involved in the process.

We are committed to enhancing our integrated quality management system to identify opportunities for reducing our impact on the environment. Our ISO 14001 environmental certification is a proof of our efforts.



## Environmental aspects

Environmental impacts are monitored and analyzed throughout the product development stage and beyond, with regular evaluations. This includes an assessment of various environmental aspects:

- Waste
- Water & Wastewater
- Contaminated sites
- Energy consumption
- Emissions
- Soil & groundwater contamination
- Consumables / Excipients
- Handling of hazardous and non-hazardous raw materials and products
- Packaging

The management is dedicated to upholding the principles outlined in this environmental policy in all business matters, as stated in this declaration.

Leipzig, January 2024



Holger Wetzler  
Managing Director